

Extruded Nylon Tecamid® 6/6

Nylon was the first engineering resin. It has been used in applications ranging from electronic, marine, and automotive industries to fibers used to make carpet. Nylon has outstanding wear resistance and low frictional properties. It has very good temperature, chemical, and impact properties. However, nylon's one weakness is a propensity to absorb moisture and thus have poor dimensional stability.

Extruded nylon, available in a variety of grades, offers a combination of good mechanical properties, excellent bearing and wear characteristics. Its fatigue resistance, noise damping ability, corrosion resistance, and lightweight make extruded nylon ideal for metal replacement applications, such as bearings, gears, sheaves, and sprockets. At one-eighth the weight of bronze, extruded nylon is easier to handle and maintain than metals such as iron, aluminum, brass, and bronze, which it typically replaces in industrial wear applications.

Other materials that extruded nylon commonly replaces because of its superior performance are laminated phenolic, elastomers, and wood. Extruded nylon has excellent wear and abrasion resistance, resulting in extended component life and lower maintenance cost. Its formulations are readily available in rod, plate, and tube.

TECAMID® 6/6

Type 6/6 is a general purpose, standard grade nylon. Extruded in natural and black. (Weather Resistant Black Grade is also available as a custom.)

Properties	ASTM Test	Units	Tecamid® 6/6
Physical			
Density	D792	lbs/in ³	0.0412
Specific Gravity	D792	g/cc	1.14
Water Absorption, @ 24 hours	D570	%	1.2
Water Absorption, @ Saturation			8.5
Mechanical			
Tensile Strength @ Yield	D638	psi	12,000
Tensile Modulus	D639	psi	350,000
Elongation @ Break	D638	%	25
Flexural Strength	D790	psi	15,500
Flexural Modulus	D790	psi	440,000
Compressive Strength	D695	psi	5,000
@ 1% Strain			-
@ 2% Strain			-
Compressive Modulus	D695	psi	-
Izod Impact Strength	D256	ft-lbs/in	1.1
Rockwell Hardness	D785	M or R Scale	M90/R-120
Shore Hardness	D785	M Scale	-
Wear Factor Against Steel, 40 psi, 50 fpm	D3702	-	200 x 10 ⁻¹⁰
Static Coefficient of Friction			
Dynamic Coefficient of Friction, 40 psi, 50 fpm			0.26

Properties	ASTM Test	Units	Tecamid® 6/6
Thermal			
Heat Deflection Temperature @ 66 psi @ 264 psi	D648	°F	455 194
Coefficient of Linear Thermal Expansion	D696	in/in/°F	4.5 x 10 ⁻⁵
Maximum Servicing Temperature Intermittent Long Term	- UL746B	°F °F	300 185
Specific Heat	-	BTU/lb-°F	0.4
Thermal Conductivity	-	-	-
Vicat Softening Point	-	°F	-
Melting Point	D2133	°F	491
Flammability	UL 94	(mm)	V-2 (3.0)
Electrical			
Surface Resistivity	D257	ohm/square	-
Volume Resistivity		ohm-cm	15-Oct
Dielectric Strength	D149	V/mil	-
Dielectric Constant			
@ 60 Hz, 70° F, 50% RH	D150	-	4
@ 1 MHz		-	3.6
@ 20 GHz		-	-
@ 30 GHz		-	-
Dissipation Factor @ 60 Hz, 70° F	D150		0.01

NOTE: The information contained herein are typical values intended for reference and comparison purposes only. They should NOT be used as a basis for design specifications or quality control. Contact us for manufacturers' complete material property datasheets. All values at 73°F (23°C) unless otherwise noted.