

PA 12 40% Glass-Filled Black

Product Description

PA 12 40% Glass-Filled Black is a 40% glass-filled nylon. Final parts are dyed black. The biggest advantage offered by this material is the heat deflection temperature of 248°F when measured at 264 psi, ranking 2nd best after PA 12 Mineral-Filled.

Applications

Multi Jet Fusion's PA 12 40% Glass-Filled Black is often used to build housings, enclosures, and fixtures, and can work well for snap fits and hinges.



Key Product Benefits

- Economical material choice
- ► Heat deflection

Tolerances

For well-designed parts, tolerances of ±0.012 in. plus ±0.002 in./in. for each additional inch can typically be achieved. Note that tolerances may change depending on part geometry.

Properties

Property	Test Method	Value
Color	-	Black
Sintered Density*	ASTM D792	1.3 g/cm³
E-module (x-y plane)	ASTM D638, test speed 5mm/min	2900 +/- 400 MPa
E-module (z plane)	ASTM D638, test speed 5mm/min	3500 +/- 275 MPa
Tensile strength (x-y plane)	ASTM D638, test speed 5mm/min	27.5 ± 2 MPa
Tensile strength (z plane)	ASTM D638, test speed 5mm/min	30 ± 2 MPa
Elongation at break (x-y plane)	ASTM D638, test speed 5mm/min	8.5 ± 3%
Elongation at break (z plane)	ASTM D638, test speed 5mm/min	6.8 ± 3%
Heat Defelction Temperature @ 0.46 MPa*	ASTM D648	175 °C
Heat Defelction Temperature @ 1.82 MPa*	ASTM D648	120 °C

*From supplier data sheet



All of the figures contained on this data sheet are approximate and dependent on a number of factors, including but not limited to, machine and process parameters. The information provided is therefore not binding and not deemed to be certified.

Protolabs HQ, 5540 Pioneer Creek Dr., Maple Plain, MN 55359 USA

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